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國立高雄應用科技大學 機械與精密工程研究所博士班  
105 學年度第一學期 博士班資格考(Qualifying Exam)

考試科目：Engineering Materials (Part-A)

本考科試題共有兩部分(Part-A and Part-B)，考生於每部份試題(四題)中至多選三題作答，兩部分總合只能選答五題，每題 20 分，共 100 分 (考試時間為 100 分鐘)

This Qualifying exam includes two parts (Part-A and Part-B). Student should choose **two to three** questions in each part (four questions), and the total question to answer for the sum of two parts should **not excess five questions**. Each question 20 points, a total of 100 points (exam time 100 minutes)

**Click if you choose this question to answer**

1. For an FCC unit cell, (a) how many atoms are there inside the unit cell, (b) what is the coordination number for the atoms, (c) what is the relationship between the length of the side  $a$  of the FCC unit cell and the radius of its atoms, and (d) what is the atomic packing factor?

**Click if you choose this question to answer**

2. (1) Describe and illustrate the following imperfections that can exist in crystal lattices: (a) Frenkel imperfection, (b) Schottky imperfection.  
(2) Describe and illustrate the following planar defects: (a) twins, (b) stacking faults.

**Click if you choose this question to answer**

3. The diffusivity of copper atoms in the aluminum lattice is  $7.50 \times 10^{-13} \text{ m}^2/\text{s}$  at  $600^\circ\text{C}$  and  $2.50 \times 10^{-15} \text{ m}^2/\text{s}$  at  $400^\circ\text{C}$ . Calculate the activation energy for this case in this temperature range.  
 $R = 8.314 \text{ J}/(\text{mol} \cdot \text{K})$ .

**Click if you choose this question to answer**

4. A sample of BCC metal was placed in an X-ray diffractometer using X-rays with a wavelength of  $\lambda = 0.1541 \text{ nm}$ . Diffraction from the  $\{221\}$  planes was obtained at  $2\theta = 88.838^\circ$ . Calculate a value for the lattice constant  $a$  for this BCC elemental metal. (Assume first-order diffraction,  $n = 1$ .)

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Engineering Materials (Part-B)

Click if you choose this question to answer

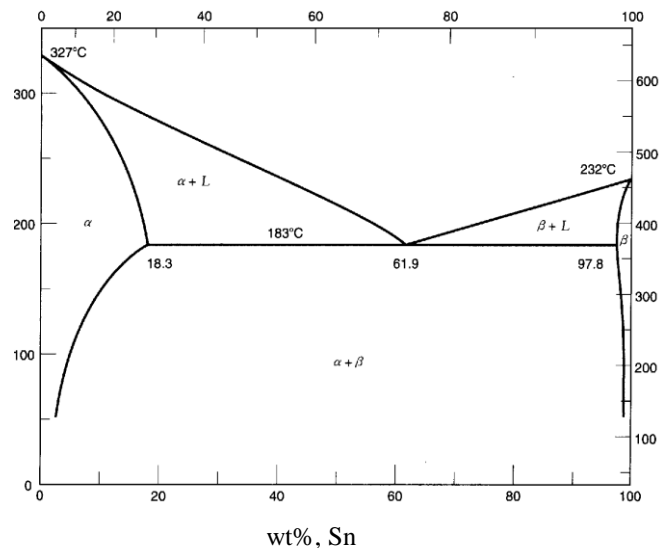
1. Calculate the resolved shear stress on the (111)[011] slip system of a unit cell in an FCC nickel single crystal if a stress of 15 Mpa is applied in the [001] direction of a unit cell.

Click if you choose this question to answer

2. A structural plate component of an engineering design must support 207 Mpa in tension. If aluminum alloy 2024-T851 ( $K_{IC} = 26.4 \text{ Mpa} \cdot \text{m}^{1/2}$ ) is used for this application, what is the largest internal flaw size that this material can support? (Use  $Y = 1$ ).

Click if you choose this question to answer

3. A alloy of 30 wt% Pb-70 wt% Sn is slowly cooled from 250°C to 27°C (see the figure).  
(a) what is the composition of the first solid to form?  
(b) What are the amounts and compositions of each phase that is present at 183°C +  $\Delta T$ ?  
(c) What are the amounts and compositions of each phase that is present at 183°C -  $\Delta T$ ?  
(d) What are the amounts of each phase that is present at room temperature?



Click if you choose this question to answer

4. (a) What is an isothermal transformation in the solid state?  
(b) Draw an isothermal transformation diagram for a plain-carbon eutectoid steel and indicate the various decomposition products on it. How can such a diagram be constructed by a series of experiments?